



# V-Print cast

## Indikationen / Indications

Herstellung rückstandslos verbrennbarer Objekte für Gießprozesse und Presskeramik /  
Production of objects which can be burned out without leaving any residues for casting processes and press ceramics

Druckerhersteller / manufacturer	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
	Gerät / Device	Schicht / Layer* [µm]	Build Style*	Gerät / Device	Programm / Program	Gerät / Device	Programm / Program
VOCO	SolFlex 170 [SMP] SolFlex 350 [SMP] SolFlex 650 [SMP] SolFlex 170 HD	50	Normal SE	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
						Hilite power 3D	2 × 5 min.
				RS Wash	V-Print cast	RS Cure / RS Cure US	V-Print cast
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
W2P	SolFlex 170 [Plus] SolFlex 350 [Plus] SolFlex 650 [Plus] SolFlex 163 FullHD	50	Normal SE	Ultraschall / Ultra sonic	3 min. / 2 min.	Hilite power 3D	2 × 5 min.
						OtoFlash G171	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
				RS Wash	V-Print cast	RS Cure / RS Cure US	V-Print cast
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
ASIGA	MAX UV PRO 4K	50	×	Ultraschall / Ultra sonic	3 min. / 2 min.	Hilite power 3D	2 × 5 min.
						OtoFlash G171	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
				RS Wash	V-Print cast	RS Cure / RS Cure US	V-Print cast
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
Rapid Shape	D20 II D30 II D40 II D10+ D20+ D30+ D50+	50	×	Ultraschall / Ultra sonic	3 min. / 2 min.	Imprimo Cure	1 × 20 min.
						OtoFlash G171	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
				RS Wash	V-Print cast	RS Cure / RS Cure US	V-Print cast
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
DMG	3Delite 3Demax	50	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
				DMG 3Dewash	V-Print cast	3Decure	V-Print cast
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
Shera	SHERAprint 20 SHERAprint 30 SHERAprint 40 SHERAprint 20+ SHERAprint 30+ SHERAprint 50+	50	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
				SHERAprint-wash	V-Print cast	SHERAprint-cure	V-Print cast
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
Straumann	P20 II P30 II P40 II P10+ P20+ P30+ P50+	50	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
				P wash	V-Print cast	P cure / P cure US	V-Print cast
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
Ackuretta	FreeShape 120	50	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171	2 × 2000 flashes
				CLEANI (Finishing Kit)	5 min. / 5 min.	OtoFlash G171	2 × 2000 flashes
				Cleaner MEDIFIVE (Model: Twin Tornado)	5 min. / 5 min.	OtoFlash G171	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171	2 × 2000 flashes

× = Nicht anwendbar / not applicable \*empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

3D-Druck / 3D printing				Reinigung / Washing		Nachbelichtung / Postcuring	
Druckerhersteller / manufacturer	Gerät / Device	Schicht / Layer* [µm]	Build Style*	Gerät / Device	Programm / Program	Gerät / Device	Programm / Program
Ackuretta	SOL	50	x	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171	2 x 2000 flashes
						Ackuretta Curie	2 x 5 min. (P = 16 / D = 10 / B = on)
						Next Dent LC Box	1 x 30 min.
				CLEANI (Finishing Kit)	5 min. / 5 min.	OtoFlash G171	2 x 2000 flashes
						Next Dent LC Box	1 x 30 min.
						Ackuretta Curie	2 x 5 min. (P = 16 / D = 10 / B = on)
				Cleaner MEDIFIVE (Model: Twin Tornado)	5 min. / 5 min.	OtoFlash G171	2 x 2000 flashes
						Next Dent LC Box	1 x 30 min.
						Ackuretta Curie	2 x 5 min. (P = 16 / D = 10 / B = on)
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171	2 x 2000 flashes
						Next Dent LC Box	1 x 30 min.
						Ackuretta Curie	2 x 5 min. (P = 16 / D = 10 / B = on)
Dentalwings	D20 II D30 II D40 II D10+ D20+ D30+ D50+	50	x	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171	2 x 2000 flashes
						Next Dent LC Box	1 x 30 min.
				D wash	V-Print cast	D cure	V-Print cast
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171	2 x 2000 flashes
Next Dent LC Box	1 x 30 min.						
Microlay	Versus EVE Pro	50	x	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171	2 x 2000 flashes
						Next Dent LC Box	1 x 30 min.
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171	2 x 2000 flashes
						Next Dent LC Box	1 x 30 min.
MiiCraft	Prime 150Y Ultra 125Y / 150Y Hyper 125Y Profession 250Y	50	x	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171	2 x 2000 flashes
						Next Dent LC Box	1 x 30 min.
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171	2 x 2000 flashes
						Next Dent LC Box	1 x 30 min.

x = Nicht anwendbar / not applicable \*empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

VOCO GmbH  
Anton-Flettner-Str. 1-3  
27472 Cuxhaven  
Germany

Phone +49 (4721) 719-0  
Fax +49 (4721) 719-140  
e-mail: [marketing@voco.com](mailto:marketing@voco.com)  
[www.voco.dental](http://www.voco.dental)