



# V-Print cast

## Indikationen / Indications

Herstellung rückstandslos verbrennbarer Objekte für Gießprozesse und Presskeramik /  
Production of objects which can be burned out without leaving any residues for casting processes and press ceramics

3D-Druck / 3D printing				Reinigung / Washing		Nachbelichtung / Postcuring			
Druckerhersteller / manufacturer	Gerät / Device	Schicht / Layer* [µm]	Build Style*	Gerät / Device	Programm / Program	Gerät / Device	Programm / Program		
VOCO	SolFlex 170 [SMP] SolFlex 350 [SMP] SolFlex 650 [SMP] SolFlex 170 HD	100	Normal SE	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes		
						Next Dent LC Box	1 × 30 min.		
						Hilite power 3D	2 × 5 min.		
				RS Wash	V-Print cast	RS Cure / RS Cure US	V-Print cast		
						Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
								Next Dent LC Box	1 × 30 min.
Hilite power 3D	2 × 5 min.								
W2P	SolFlex 170 [Plus] SolFlex 350 [Plus] SolFlex 650 [Plus] SolFlex 163 FullHD SolFlex 250 UHD	100	Normal SE	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes		
						Next Dent LC Box	1 × 30 min.		
						Hilite power 3D	2 × 5 min.		
				RS Wash	V-Print cast	RS Cure / RS Cure US	V-Print cast		
						Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
								Next Dent LC Box	1 × 30 min.
Hilite power 3D	2 × 5 min.								
ASIGA	MAX UV PRO 4K	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes		
						Next Dent LC Box	1 × 30 min.		
						Imprimo Cure	1 × 20 min.		
				RS Wash	V-Print cast	RS Cure / RS Cure US	V-Print cast		
						Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
								Next Dent LC Box	1 × 30 min.
Imprimo Cure	1 × 20 min.								
Rapid Shape	D20 II D30 II D40 II D10+ D20+ D30+ D50+	50	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes		
						Next Dent LC Box	1 × 30 min.		
						RS Cure / RS Cure US	V-Print cast		
				RS Wash	V-Print cast	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes		
						Rührbad / stirring bath	3 min. / 2 min.	Next Dent LC Box	1 × 30 min.
								Imprimo Cure	1 × 20 min.
DMG	3Delite 3Demax	50	×	Ultraschall / Ultra sonic	3 min. / 2 min.			OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.		
						DMG 3Dewash	V-Print cast		
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes		
						Next Dent LC Box	1 × 30 min.		
						3Decure	V-Print cast		
Shera	SHERAprint 20 SHERAprint 30 SHERAprint 40 SHERAprint 20+ SHERAprint 30+ SHERAprint 50+	50	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes		
						Next Dent LC Box	1 × 30 min.		
						SHERAprint-wash	V-Print cast		
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes		
						Next Dent LC Box	1 × 30 min.		
						SHERAprint-cure	V-Print cast		
Straumann	P20 II P30 II P40 II P10+ P20+ P30+ P50+	50	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes		
						Next Dent LC Box	1 × 30 min.		
						P cure / P cure US	V-Print cast		
				P wash	V-Print cast	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes		
						Rührbad / stirring bath	3 min. / 2 min.	Next Dent LC Box	1 × 30 min.
								Imprimo Cure	1 × 20 min.
Dentalwings	D20 II D30 II D40 II D10+ D20+ D30+ D50+	50	×	Ultraschall / Ultra sonic	3 min. / 2 min.			OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.		
						D cure	V-Print cast		
				D wash	V-Print cast	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes		
						Rührbad / stirring bath	3 min. / 2 min.	Next Dent LC Box	1 × 30 min.
								Imprimo Cure	1 × 20 min.

× = Nicht anwendbar / not applicable \*empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

3D-Druck / 3D printing				Reinigung / Washing		Nachbelichtung / Postcuring	
Druckerhersteller / manufacturer	Gerät / Device	Schicht / Layer* [µm]	Build Style*	Gerät / Device	Programm / Program	Gerät / Device	Programm / Program
Ackuretta	SOL	50	x	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
						Next Dent LC Box	1 x 30 min.
						Ackuretta Curie	1 x 9 min. (P = 13 / D = 8 / B = on)
						Ackuretta Curie Plus	V-Print cast
				CLEANI (Finishing Kit)	5 min. / 5 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
						Next Dent LC Box	1 x 30 min.
						Ackuretta Curie	1 x 9 min. (P = 13 / D = 8 / B = on)
						Ackuretta Curie Plus	V-Print cast
				Cleaner MEDIFIVE (Model: Twin Tornado)	5 min. / 5 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
						Next Dent LC Box	1 x 30 min.
						Ackuretta Curie	1 x 9 min. (P = 13 / D = 8 / B = on)
						Ackuretta Curie Plus	V-Print cast
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
						Next Dent LC Box	1 x 30 min.
						Ackuretta Curie	1 x 9 min. (P = 13 / D = 8 / B = on)
						Ackuretta Curie Plus	V-Print cast
Microlay	Versus EVE Pro	100	x	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
						Next Dent LC Box	1 x 30 min.
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
						Next Dent LC Box	1 x 30 min.
MiiCraft	Prime 150Y Ultra 125Y / 150Y Hyper 125Y Profession 250Y	50	x	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
						Next Dent LC Box	1 x 30 min.
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
						Next Dent LC Box	1 x 30 min.
Shining 3D	AccuFab-L4D	100	x	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
						FabCure 2	1 x 15 min. (without heating)
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
						FabCure 2	1 x 15 min. (without heating)
UnionTech	E128 E230	100	x	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes

x = Nicht anwendbar / not applicable \*empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

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