Select your material

for more information on printer compatibilities:

V-Print c&b temp

V-Print SG

V-Print splint 2.0

V-Print splint comfort

V-Print model 2.0

V-Print IBT

V-Print tray

V-Print Try-In

V-Print dentbase

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3D printing with added value

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VOCO
THE DENTALISTS

V-Print c&b temp (V-02)

	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
Drucker-hersteller / manufacturer	Gerät / Device	Schicht / Layer* [µm]	Build Style*	Gerät / Device	Programm / Program	Gerät / Device	Programm / Program
VOCO[1]	SolFlex 170 [SMP] SolFlex 350 [SMP] SolFlex 650 [SMP] SolFlex 170 HD	100	Gentle	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
W2P[1]	SolFlex 170 [Plus] SolFlex 350 [Plus] SolFlex 650 [Plus] SolFlex 163 FullHD SolFlex 250 UHD	100	Gentle	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
ASIGA	MAX UV PRO 4K MAX 2 ULTRA	100	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Rapid Shape	D20+ HA20+ PRO 20 D30+ HA30+ PRO 30 D50+ HA50+	100	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
DMG	3Delite 3Demax DentaMile Desk RS-5 DentaMile Lab5 DentaMile Lab5 Pro DentaMile Desk RS-1	100	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Shera	SHERAprint 20 (2019) SHERAprint 20 pro SHERAprint 30 (2019) SHERAprint 30 pro SHERA-print 50	100	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Straumann	P20+ PRO20 P30+ P50+	100	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Dentalwings	D20 II D30 II D40 II D10+ D20+ D30+ D50+	100	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Microlay	Versus	100	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
MiiCraft	Prime 150Y Ultra 125Y / 150Y Hyper 125Y Profession 250Y ALPHA	100	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Ackuretta	SOL	Standard	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
SHINING 3D	AccuFab-L4D / AccuFab-L4K AccuFab-CEL	100	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
DENTAL MAKERS	LightBuilder 4K LightBuilder 4K 2.0 LightBuilder 9K	100	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Formlabs	Form 4B	100	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes

× = Nicht anwendbar / not applicable *empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

[1] nur mit PowerVat / only with PowerVat

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V-Print c&b temp (V-02)

	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
Drucker-hersteller / manufacturer	Gerät / Device	Schicht / Layer* [µm]	Build Style*	Gerät / Device	Programm / Program	Gerät / Device	Programm / Program
ELEGOO	Mars 5 Ultra	50	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
ANYCUBIC	Photon Mono M7 Pro	50	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
RAYSHAPE	Edge mini	50	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Phrozen	SONIC CS+	50	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes

× = Nicht anwendbar / not applicable *empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

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V-Print SG (V-02)

	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
Drucker-hersteller / manufacturer	Gerät / Device	Schicht / Layer* [µm]	Build Style*	Gerät / Device	Programm / Program	Gerät / Device	Programm / Program
VOCO	SolFlex 170 [SMP] SolFlex 350 [SMP] SolFlex 650 [SMP] SolFlex 170 HD	100	Normal SE	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				RS Wash / PRO wash / WASH	V-02 V-Print SG	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print SG
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
W2P	SolFlex 170 [Plus] SolFlex 350 [Plus] SolFlex 650 [Plus] SolFlex 163 FullHD SolFlex 250 UHD	100	Normal SE	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				RS Wash / PRO wash / WASH	V-02 V-Print SG	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print SG
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
ASIGA	MAX UV PRO 4K MAX 2 ULTRA	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Asiga Cure	V-02 V-Print SG
				RS Wash / PRO wash / WASH	V-02 V-Print SG	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print SG
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Asiga Cure	V-02 V-Print SG
Rapid Shape	D20+ HA20+ PRO 20 D30+ HA30+ PRO 30 D50+ HA50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				RS Wash / PRO wash / WASH	V-02 V-Print SG	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print SG
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
DMG	3Delite 3Demax DentaMile Desk RS-5 DentaMile Lab5 DentaMile Lab5 Pro DentaMile Desk RS-1	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				DMG 3Dewash / DentaMile Wash RS	V-02 V-Print SG	3Decure DentaMile Cure RS	V-02 V-Print SG
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Shera	SHERAprint 20 (2019) SHERAprint 20 pro SHERAprint 30 (2019) SHERAprint 30 pro SHERA-print 50	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				SHERAprint-wash SHERAprint-wash pro	V-02 V-Print SG	SHERAprint-cure SHERAprint-cure pro	V-02 V-Print SG
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Straumann	P20+ PRO20 P30+ P50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				P wash / P wash US / Straumann® PROWASH	V-02 V-Print SG	P cure / P cure US / Straumann® PROCURE	V-02 V-Print SG
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Dentalwings	D20 II D30 II D40 II D10+ D20+ D30+ D50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				D wash	V-02 V-Print SG	D cure	V-02 V-Print SG
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Microlay	Versus	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
MiiCraft	Prime 150Y Ultra 125Y / 150Y Hyper 125Y Profession 250Y ALPHA	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes

× = Nicht anwendbar / not applicable *empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

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V-Print SG (V-02)

	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
Drucker-hersteller / manufacturer	Gerät / Device	Schicht / Layer* [µm]	Build Style*	Gerät / Device	Programm / Program	Gerät / Device	Programm / Program
SHINING 3D	AccuFab-L4D/ AccuFab-L4K AccuFab-CEL	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						FabCure 2	1 × 15 min. (with heating / 45 °C)
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						FabCure 2	1 × 15 min. (with heating / 45 °C)
DENTAL MAKERS	LightBuilder 4K LightBuilder 4K 2.0 LightBuilder 9K	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
ELEGOO	Mars 5 Ultra	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
ANYCUBIC	Photon Mono M7 Pro	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Phrozen	SONIC CS+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						CURE+	UV Level: 3 Flashing: 1 Heat: on Time: 10 min
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						CURE+	UV Level: 3 Flashing: 1 Heat: on Time: 10 min

× = Nicht anwendbar / not applicable *empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

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V-Print splint 2.0

	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
Drucker-hersteller / manufacturer	**Gerät / Device**	**Schicht / Layer* [µm]**	**Build Style***	**Gerät / Device**	**Programm / Program**	**Gerät / Device**	**Programm / Program**
VOCO	SolFlex 170 [SMP] SolFlex 350 [SMP] SolFlex 650 [SMP] SolFlex 170 HD	100	Normal SE	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				RS Wash / PRO wash / WASH	V-Print splint 2.0	RS Cure / RS Cure US / PRO cure / CURE	V-Print splint 2.0
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
W2P	SolFlex 170 [Plus] SolFlex 350 [Plus] SolFlex 650 [Plus] SolFlex 163 FullHD SolFlex 250 UHD	100	Normal SE	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				RS Wash / PRO wash / WASH	V-Print splint 2.0	RS Cure / RS Cure US / PRO cure / CURE	V-Print splint 2.0
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
ASIGA	MAX UV PRO 4K MAX 2 ULTRA	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Asiga Cure	V-Print splint 2.0
				RS Wash / PRO wash / WASH	V-Print splint 2.0	RS Cure / RS Cure US / PRO cure / CURE	V-Print splint 2.0
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Asiga Cure	V-Print splint 2.0
Rapid Shape	D20+ HA20+ PRO 20 D30+ HA30+ PRO 30 D50+ HA50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				RS Wash / PRO wash / WASH	V-Print splint 2.0	RS Cure / RS Cure US / PRO cure / CURE	V-Print splint 2.0
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
DMG	3Delite 3Demax DentaMile Desk RS-5 DentaMile Lab5 DentaMile Lab5 Pro DentaMile Desk RS-1	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				DMG 3Dewash / DentaMile Wash RS	V-Print splint 2.0	3Decure DentaMile Cure RS	V-Print splint 2.0
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Shera	SHERAprint 20 (2019) SHERAprint 20 pro SHERAprint 30 (2019) SHERAprint 30 pro SHERA-print 50	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				SHERAprint-wash SHERAprint-wash pro	V-Print splint 2.0	SHERAprint-cure SHERAprint-cure pro	V-Print splint 2.0
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Straumann	P20+ PRO20 P30+ P50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				P wash / P wash US / Straumann® PROWASH	V-Print splint 2.0	P cure / P cure US / Straumann® PROCURE	V-Print splint 2.0
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Dentalwings	D20 II D30 II D40 II D10+ D20+ D30+ D50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				D wash	V-Print splint 2.0	D cure	V-Print splint 2.0
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Microlay	Versus	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
MiiCraft	Prime 150Y Ultra 125Y / 150Y Hyper 125Y Profession 250Y ALPHA	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes

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select your material:

V-Print splint 2.0

	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
Drucker-hersteller / manufacturer	Gerät / Device	Schicht / Layer* [µm]	Build Style*	Gerät / Device	Programm / Program	Gerät / Device	Programm / Program
Formlabs	Form 4B	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Form Cure V2	1 × 12 min. (with heating / 45 °C)
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Form Cure V2	1 × 12 min. (with heating / 45 °C)
SHINING 3D	AccuFab-L4D/ AccuFab-L4K AccuFab-CEL	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						FabCure 2	1 × 30 min. (with heating / 45 °C)
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						FabCure 2	1 × 30 min. (with heating / 45 °C)
DENTAL MAKERS	LightBuilder 4K LightBuilder 4K 2.0 LightBuilder 9K	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
ANYCUBIC	Photon Mono M7 Pro	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes

× = Nicht anwendbar / not applicable *empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

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select your material:

V-Print splint comfort (V-02)

	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
Drucker-hersteller / manufacturer	**Gerät / Device**	**Schicht / Layer* [µm]**	**Build Style***	**Gerät / Device**	**Programm / Program**	**Gerät / Device**	**Programm / Program**
VOCO[1]	SolFlex 170 [SMP] SolFlex 350 [SMP] SolFlex 650 [SMP] SolFlex 170 HD	100	Normal SE	Ultraschall / Ultra sonic	5 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				RS Wash / PRO wash / WASH	V-02 V-Print splint comfort	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print splint comfort
				Rührbad / stirring bath	5 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
W2P[1]	SolFlex 170 [Plus] SolFlex 350 [Plus] SolFlex 650 [Plus] SolFlex 163 FullHD SolFlex 250 UHD	100	Normal SE	Ultraschall / Ultra sonic	5 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				RS Wash / PRO wash / WASH	V-02 V-Print splint comfort	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print splint comfort
				Rührbad / stirring bath	5 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
ASIGA	MAX UV MAX 2 PRO 4K ULTRA	100	×	Ultraschall / Ultra sonic	5 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
						Asiga Cure	V-02 V-Print splint comfort
				RS Wash / PRO wash / WASH	V-02 V-Print splint comfort	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print splint comfort
				Rührbad / stirring bath	5 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
						Asiga Cure	V-02 V-Print splint comfort
Rapid Shape	D20+ HA20+ PRO 20 D30+ HA30+ PRO 30 D50+ HA50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				RS Wash / PRO wash / WASH	V-02 V-Print splint comfort	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print splint comfort
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
DMG	3Delite 3Demax DentaMile Desk RS-5 DentaMile Lab5 DentaMile Lab5 Pro DentaMile Desk RS-1	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				DMG 3Dewash / DentaMile Wash RS	V-02 V-Print splint comfort	3Decure DentaMile Cure RS	V-02 V-Print splint comfort
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
Shera	SHERAprint 20 (2019) SHERAprint 20 pro SHERAprint 30 (2019) SHERAprint 30 pro SHERA-print 50	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				SHERAprint-wash SHERAprint-wash pro	V-02 V-Print splint comfort	SHERAprint-cure SHERAprint-cure pro	V-02 V-Print splint comfort
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
Straumann	P20+ PRO20 P30+ P50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				P wash / P wash US / Straumann® PROWASH	V-02 V-Print splint comfort	P cure / P cure US / Straumann® PROCURE	V-02 V-Print splint comfort
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
Dentalwings	D20 II D30 II D40 II D10+ D20+ D30+ D50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				D wash	V-02 V-Print splint comfort	D cure	V-02 V-Print splint comfort
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]

× = Nicht anwendbar / not applicable *empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

[1] nur mit PowerVat / only with PowerVat [2] Schutzgas empfohlen / N_2 recommended

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V-Print splint comfort (V-02)

	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
Drucker-hersteller / manufacturer	Gerät / Device	Schicht / Layer* [µm]	Build Style*	Gerät / Device	Programm / Program	Gerät / Device	Programm / Program
Microlay	Versus	100	×	Ultraschall / Ultra sonic	5 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				Rührbad / stirring bath	5 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
MiiCraft	Prime 150Y Ultra 125Y / 150Y Hyper 125Y Profession 250Y ALPHA	100	×	Ultraschall / Ultra sonic	5 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				Rührbad / stirring bath	5 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
Formlabs	Form 4B	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Form Cure V2	1 × 12 min. (with heating / 45 °C)
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Form Cure V2	1 × 12 min. (with heating / 45 °C)
SHINING 3D	AccuFab-L4D/ AccuFab-L4K AccuFab-CEL	100	×	Ultraschall / Ultra sonic	5 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
						FabCure 2	1 × 15 min. (without heating)
				Rührbad / stirring bath	5 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
						FabCure 2	1 × 15 min. (without heating)
DENTAL MAKERS	LightBuilder 4K LightBuilder 4K 2.0 LightBuilder 9K	100	×	Ultraschall / Ultra sonic	5 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				Rührbad / stirring bath	5 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
ELEGOO	Mars 5 Ultra	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
ANYCUBIC	Photon Mono M7 Pro	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes

× = Nicht anwendbar / not applicable *empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

[1] nur mit PowerVat / only with PowerVat [2] Schutzgas empfohlen / N_2 recommended

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V-Print model 2.0 (V-02)

	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
Drucker-hersteller / manufacturer	**Gerät / Device**	**Schicht / Layer* [µm]**	**Build Style***	**Gerät / Device**	**Programm / Program**	**Gerät / Device**	**Programm / Program**
VOCO[1]	SolFlex 170 [SMP] SolFlex 350 [SMP] SolFlex 650 [SMP] SolFlex 170 HD	100	Normal SE	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				RS Wash / PRO wash / WASH	V-02 V-Print model 2.0	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print model 2.0
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
W2P[1]	SolFlex 170 [Plus] SolFlex 350 [Plus] SolFlex 650 [Plus] SolFlex 163 FullHD SolFlex 250 UHD	100	Normal SE	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				RS Wash / PRO wash / WASH	V-02 V-Print model 2.0	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print model 2.0
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
ASIGA	MAX UV PRO 4K MAX 2 ULTRA	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Asiga Cure	V-02 V-Print model 2.0
				RS Wash / PRO wash / WASH	V-02 V-Print model 2.0	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print model 2.0
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Asiga Cure	V-02 V-Print model 2.0
Rapid Shape	D20+ HA20+ PRO 20 D30+ HA30+ PRO 30 D50+ HA50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				RS Wash / PRO wash / WASH	V-02 V-Print model 2.0	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print model 2.0
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
DMG	3Delite 3Demax DentaMile Desk RS-5 DentaMile Lab5 DentaMile Lab5 Pro DentaMile Desk RS-1	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				DMG 3Dewash / DentaMile Wash RS	V-02 V-Print model 2.0	3Decure DentaMile Cure RS	V-02 V-Print model 2.0
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Shera	SHERAprint 20 (2019) SHERAprint 20 pro SHERAprint 30 (2019) SHERAprint 30 pro SHERA-print 50	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				SHERAprint-wash SHERAprint-wash pro	V-02 V-Print model 2.0	SHERAprint-cure SHERAprint-cure pro	V-02 V-Print model 2.0
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Straumann	P20+ PRO20 P30+ P50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				P wash / P wash US / Straumann® PROWASH	V-02 V-Print model 2.0	P cure / P cure US / Straumann® PROCURE	V-02 V-Print model 2.0
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Dentalwings	D20 II D30 II D40 II D10+ D20+ D30+ D50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				D wash	V-02 V-Print model 2.0	D cure	V-02 V-Print model 2.0
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
MiiCraft	Prime 150Y Ultra 125Y / 150Y Hyper 125Y Profession 250Y ALPHA	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes

× = Nicht anwendbar / not applicable *empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

[1] Nur mit PowerVat / only with PowerVat

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V-Print model 2.0 (V-02)

	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
Drucker-hersteller / manufacturer	Gerät / Device	Schicht / Layer* [µm]	Build Style*	Gerät / Device	Programm / Program	Gerät / Device	Programm / Program
Microlay	Versus	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
SHINING 3D	AccuFab-L4D/ AccuFab-L4K AccuFab-CEL	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						FabCure 2	1 × 30 min. (without heating)
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						FabCure 2	1 × 30 min. (without heating)
DENTAL MAKERS	LightBuilder 4K LightBuilder 4K 2.0 LightBuilder 9K	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
ELEGOO	Mars 5 Ultra	50	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
ANYCUBIC	Photon Mono M7 Pro	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes

× = Nicht anwendbar / not applicable *empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

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V-Print IBT (V-02)

	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
Drucker-hersteller / manufacturer	**Gerät / Device**	**Schicht / Layer* [µm]**	**Build Style***	**Gerät / Device**	**Programm / Program**	**Gerät / Device**	**Programm / Program**
VOCO[1]	SolFlex 170 [SMP] SolFlex 350 [SMP] SolFlex 650 [SMP] SolFlex 170 HD	100	Normal SE	Ultraschall / Ultra sonic	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				RS Wash / PRO wash / WASH	V-02 V-Print IBT	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print IBT
				Rührbad / stirring bath	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
W2P[1]	SolFlex 170 [Plus] SolFlex 350 [Plus] SolFlex 650 [Plus] SolFlex 163 FullHD SolFlex 250 UHD	100	Normal SE	Ultraschall / Ultra sonic	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				RS Wash / PRO wash / WASH	V-02 V-Print IBT	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print IBT
				Rührbad / stirring bath	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
ASIGA	MAX UV PRO 4K MAX 2 ULTRA	100	×	Ultraschall / Ultra sonic		OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
						Asiga Cure	V-02 V-Print IBT
				RS Wash / PRO wash / WASH	V-02 V-Print IBT	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print IBT
				Rührbad / stirring bath		OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
						Asiga Cure	V-02 V-Print IBT
Rapid Shape	D20+ HA20+ PRO 20 D30+ HA30+ PRO 30 D50+ HA50+	100	×	Ultraschall / Ultra sonic	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				RS Wash / PRO wash / WASH	V-02 V-Print IBT	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print IBT
				Rührbad / stirring bath	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
DMG	3Delite 3Demax DentaMile Desk RS-5 DentaMile Lab5 DentaMile Lab5 Pro DentaMile Desk RS-1	100	×	Ultraschall / Ultra sonic	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				DMG 3Dewash / DentaMile Wash RS	V-02 V-Print IBT	3Decure DentaMile Cure RS	V-02 V-Print IBT
				Rührbad / stirring bath	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
Shera	SHERAprint 20 (2019) SHERAprint 20 pro SHERAprint 30 (2019) SHERAprint 30 pro SHERA-print 50	100	×	Ultraschall / Ultra sonic	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				SHERAprint-wash SHERAprint-wash pro	V-02 V-Print IBT	SHERAprint-cure SHERAprint-cure pro	V-02 V-Print IBT
				Rührbad / stirring bath	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
Straumann	P20+ PRO20 P30+ P50+	100	×	Ultraschall / Ultra sonic	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				P wash / P wash US / Straumann® PROWASH	V-02 V-Print IBT	P cure / P cure US / Straumann® PROCURE	V-02 V-Print IBT
				Rührbad / stirring bath	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
Dentalwings	D20 II D30 II D40 II D10+ D20+ D30+ D50+	100	×	Ultraschall / Ultra sonic	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				D wash	V-02 V-Print IBT	D cure	V-02 V-Print IBT
				Rührbad / stirring bath	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]

× = Nicht anwendbar / not applicable *empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

[1] nur mit PowerVat / only with PowerVat [2] Schutzgas empfohlen / N_2 recommended

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V-Print IBT (V-02)

	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
Drucker-hersteller / manufacturer	Gerät / Device	Schicht / Layer* [µm]	Build Style*	Gerät / Device	Programm / Program	Gerät / Device	Programm / Program
Microlay	Versus	100	×	Ultraschall / Ultra sonic	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				Rührbad / stirring bath	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
MiiCraft	Prime 150Y Ultra 125Y / 150Y Hyper 125Y Profession 250Y ALPHA	100	×	Ultraschall / Ultra sonic	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				Rührbad / stirring bath	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
DENTAL MAKERS	LightBuilder 4K LightBuilder 4K 2.0 LightBuilder 9K	100	×	Ultraschall / Ultra sonic	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				Rührbad / stirring bath	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
SHINING 3D	AccuFab-L4D/ AccuFab-L4K AccuFab-CEL	100	×	Ultraschall / Ultra sonic	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
						FabCure 2	1 × 15 min (without heating)
				Rührbad / stirring bath	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
						FabCure 2	1 × 15 min (without heating)

× = Nicht anwendbar / not applicable *empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

[2] Schutzgas empfohlen / N_2 recommended

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V-Print tray green

	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
Drucker-hersteller / manufacturer	**Gerät / Device**	**Schicht / Layer* [µm]**	**Build Style***	**Gerät / Device**	**Programm / Program**	**Gerät / Device**	**Programm / Program**
VOCO	SolFlex 170 [SMP] SolFlex 350 [SMP] SolFlex 650 [SMP] SolFlex 170 HD	100[2] / 200[1]	Normal SE	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				RS Wash / PRO wash / WASH	V-Print tray green	RS Cure / RS Cure US / PRO cure / CURE	V-Print tray green
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
W2P	SolFlex 170 [Plus] SolFlex 350 [Plus] SolFlex 650 [Plus] SolFlex 163 FullHD SolFlex 250 UHD	100[2] / 200[1]	Normal SE	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				RS Wash / PRO wash / WASH	V-Print tray green	RS Cure / RS Cure US / PRO cure / CURE	V-Print tray green
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
ASIGA	MAX UV MAX 2 PRO 4K ULTRA	100[2] / 200[1]	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Asiga Cure	V-Print tray green
				RS Wash / PRO wash / WASH	V-Print tray green	RS Cure / RS Cure US / PRO cure / CURE	V-Print tray green
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Asiga Cure	V-Print tray green
Rapid Shape	D20+ HA20+ PRO 20 D30+ HA30+ PRO 30 D50+ HA50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[3]
				RS Wash / PRO wash / WASH	V-Print tray green	RS Cure / RS Cure US / PRO cure / CURE	V-Print tray green
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[3]
DMG	3Delite 3Demax DentaMile Desk RS-5 DentaMile Lab5 DentaMile Lab5 Pro DentaMile Desk RS-1	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[3]
				DMG 3Dewash / DentaMile Wash RS	V-Print tray green	3Decure DentaMile Cure RS	V-Print tray green
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[3]
Shera	SHERAprint 20 (2019) SHERAprint 20 pro SHERAprint 30 (2019) SHERAprint 30 pro SHERA-print 50	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[3]
				SHERAprint-wash SHERAprint-wash pro	V-Print tray green	SHERAprint-cure SHERAprint-cure pro	V-Print tray green
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[3]
Straumann	P20+ PRO20 P30+ P50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[3]
				P wash / P wash US / Straumann® PROWASH	V-Print tray green	P cure / P cure US / Straumann® PROCURE	V-Print tray green
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[3]
Dentalwings	D20 II D30 II D40 II D10+ D20+ D30+ D50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[3]
				D wash	V-Print tray green	D cure	V-Print tray green
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[3]
Microlay	Versus	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
MiiCraft	Prime 150Y Ultra 125Y / 150Y Hyper 125Y Profession 250Y ALPHA	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes

× = Nicht anwendbar / not applicable *empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

[3] Schutzgas empfohlen / N_2 recommended

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V-Print tray green

	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
Drucker-hersteller / manufacturer	Gerät / Device	Schicht / Layer* [µm]	Build Style*	Gerät / Device	Programm / Program	Gerät / Device	Programm / Program
DENTAL MAKERS	LightBuilder 4K LightBuilder 4K 2.0 LightBuilder 9K	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
SHINING 3D	AccuFab-L4D/ AccuFab-L4K AccuFab-CEL	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						FabCure 2	1 × 15 min (with heating / 45 °C)
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						FabCure 2	1 × 15 min (with heating / 45 °C)
ELEGOO	Mars 5 Ultra	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
ANYCUBIC	Photon Mono M7 Pro	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes

× = Nicht anwendbar / not applicable *empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

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V-Print Try-In (V-02)

	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
Drucker-hersteller / manufacturer	Gerät / Device	Schicht / Layer* [µm]	Build Style*	Gerät / Device	Programm / Program	Gerät / Device	Programm / Program
VOCO	SolFlex 170 [SMP] SolFlex 350 [SMP] SolFlex 650 [SMP] SolFlex 170 HD	100	Normal SE	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				RS Wash / PRO wash / WASH	V-02 V-Print Try-In	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print Try-In
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
W2P	SolFlex 170 [Plus] SolFlex 350 [Plus] SolFlex 650 [Plus] SolFlex 163 FullHD SolFlex 250 UHD	100	Normal SE	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				RS Wash / PRO wash / WASH	V-02 V-Print Try-In	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print Try-In
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
ASIGA	MAX UV MAX 2 PRO 4K ULTRA	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Asiga Cure	V-02 V-Print Try-In
				RS Wash / PRO wash / WASH	V-02 V-Print Try-In	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print Try-In
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Asiga Cure	V-02 V-Print Try-In
Rapid Shape	D20+ HA20+ PRO 20 D30+ HA30+ PRO 30 D50+ HA50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				RS Wash / PRO wash / WASH	V-02 V-Print Try-In	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print Try-In
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
DMG	3Delite 3Demax DentaMile Desk RS-5 DentaMile Lab5 DentaMile Lab5 Pro DentaMile Desk RS-1	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				DMG 3Dewash / DentaMile Wash RS	V-02 V-Print Try-In	3Decure DentaMile Cure RS	V-02 V-Print Try-In
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
Shera	SHERAprint 20 (2019) SHERAprint 20 pro SHERAprint 30 (2019) SHERAprint 30 pro SHERA-print 50	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				SHERAprint-wash SHERAprint-wash pro	V-02 V-Print Try-In	SHERAprint-cure SHERAprint-cure pro	V-02 V-Print Try-In
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
Straumann	P20+ PRO20 P30+ P50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				P wash / P wash US / Straumann® PROWASH	V-02 V-Print Try-In	P cure / P cure US / Straumann® PROCURE	V-02 V-Print Try-In
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
Dentalwings	D20 II D30 II D40 II D10+ D20+ D30+ D50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
				D wash	V-02 V-Print Try-In	D cure	V-02 V-Print Try-In
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes[2]
Microlay	Versus	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes

× = Nicht anwendbar / not applicable *empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

[2] Schutzgas empfohlen / N_2 recommended

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select your material:

V-Print Try-In (V-02)

	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
Drucker-hersteller / manufacturer	Gerät / Device	Schicht / Layer* [µm]	Build Style*	Gerät / Device	Programm / Program	Gerät / Device	Programm / Program
MiiCraft	Prime 150Y Ultra 125Y / 150Y Hyper 125Y Profession 250Y ALPHA	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
DENTAL MAKERS	LightBuilder 4K LightBuilder 4K 2.0 LightBuilder 9K	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
SHINING 3D	AccuFab-L4D/ AccuFab-L4K	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						FabCure 2	1 × 15 min (without heating)
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						FabCure 2	1 × 15 min (without heating)

× = Nicht anwendbar / not applicable *empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

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V-Print dentbase (V-02)

	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
Drucker-hersteller / manufacturer	**Gerät / Device**	**Schicht / Layer* [µm]**	**Build Style***	**Gerät / Device**	**Programm / Program**	**Gerät / Device**	**Programm / Program**
VOCO	SolFlex 170 [SMP] SolFlex 350 [SMP] SolFlex 650 [SMP] SolFlex 170 HD	100	Normal SE	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				RS Wash / PRO wash / WASH	V-02 V-Print dentbase	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print dentbase
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
W2P	SolFlex 170 [Plus] SolFlex 350 [Plus] SolFlex 650 [Plus] SolFlex 163 FullHD SolFlex 250 UHD	100	Normal SE	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				RS Wash / PRO wash / WASH	V-02 V-Print dentbase	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print dentbase
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
ASIGA	MAX UV PRO 4K MAX 2 ULTRA	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Asiga Cure	V-02 V-Print dentbase
				RS Wash / PRO wash / WASH	V-02 V-Print dentbase	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print dentbase
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Asiga Cure	V-02 V-Print dentbase
Rapid Shape	D20+ HA20+ PRO 20 D30+ HA30+ PRO 30 D50+ HA50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				RS Wash / PRO wash / WASH	V-02 V-Print dentbase	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print dentbase
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
DMG	3Delite 3Demax DentaMile Desk RS-5 DentaMile Lab5 DentaMile Lab5 Pro DentaMile Desk RS-1	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				DMG 3Dewash / DentaMile Wash RS	V-02 V-Print dentbase	3Decure DentaMile Cure RS	V-02 V-Print dentbase
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Shera	SHERAprint 20 (2019) SHERAprint 20 pro SHERAprint 30 (2019) SHERAprint 30 pro SHERA-print 50	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				SHERAprint-wash SHERAprint-wash pro	V-02 V-Print dentbase	SHERAprint-cure SHERAprint-cure pro	V-02 V-Print dentbase
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Straumann	P20+ PRO20 P30+ P50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				P wash / P wash US / Straumann® PROWASH	V-02 V-Print dentbase	P cure / P cure US / Straumann® PROCURE	V-02 V-Print dentbase
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Dentalwings	D20 II D30 II D40 II D10+ D20+ D30+ D50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				D wash	V-02 V-Print dentbase	D cure	V-02 V-Print dentbase
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Microlay	Versus	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
MiiCraft	Prime 150Y Ultra 125Y / 150Y Hyper 125Y Profession 250Y ALPHA	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes

× = Nicht anwendbar / not applicable *empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

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V-Print dentbase (V-02)

	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
Drucker-hersteller / manufacturer	Gerät / Device	Schicht / Layer* [µm]	Build Style*	Gerät / Device	Programm / Program	Gerät / Device	Programm / Program
Ackuretta	SOL	Standard	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Ackuretta Curie	1 × 5 min. (P = 13 / D = 8 / B = on)
						Ackuretta Curie Plus	V-Print dentbase
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Ackuretta Curie	1 × 5 min. (P = 13 / D = 8 / B = on)
						Ackuretta Curie Plus	V-Print dentbase
SHINING 3D	AccuFab-L4D/ AccuFab-L4K AccuFab-CEL	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						FabCure 2	1 × 15 min. (with heating / 45 °C)
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						FabCure 2	1 × 15 min. (with heating / 45 °C)
DENTAL MAKERS	LightBuilder 4K LightBuilder 4K 2.0 LightBuilder 9K	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Formlabs	Form 4B	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Form Cure V2	1 × 12 min. (with heating / 45 °C)
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Form Cure V2	1 × 12 min. (with heating / 45 °C)
ELEGOO	Mars 5 Ultra	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
ANYCUBIC	Photon Mono M7 Pro	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
RAYSHAPE	Edge mini	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes

× = Nicht anwendbar / not applicable *empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

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V-Print DT[1]

	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
Drucker-hersteller / manufacturer	Gerät / Device	Schicht / Layer* [µm]	Build Style*	Gerät / Device	Programm / Program	Gerät / Device	Programm / Program
VOCO[2]	SolFlex 170 [SMP] SolFlex 350 [SMP] SolFlex 650 [SMP] SolFlex 170 HD	100	Gentle	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
W2P[2]	SolFlex 170 [Plus] SolFlex 350 [Plus] SolFlex 650 [Plus] SolFlex 163 FullHD SolFlex 250 UHD	100	Gentle	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
ASIGA	MAX UV PRO 4K	100	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Rapid Shape	D20+ HA20+ PRO 20 D30+ HA30+ PRO 30 D50+ HA50+	100	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
DMG	3Delite 3Demax DentaMile Desk RS-5 DentaMile Lab5 DentaMile Lab5 Pro DentaMile Desk RS-1	100	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Shera	SHERAprint 20 (2019) SHERAprint 20 pro SHERAprint 30 (2019) SHERAprint 30 pro SHERA-print 50	100	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Straumann	P20+ PRO20 P30+ P50+	100	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Dentalwings	D20 II D30 II D40 II D10+ D20+ D30+ D50+	100	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Microlay	Versus	100	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Ackuretta	SOL	Fine	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Shining 3D	AccuFab-L4D/ AccuFab-L4K	50	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
UNIZ Technology	NBEE	100	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Formlabs	Form 4B	100	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
ELEGOO	Mars 5 Ultra	50	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
ANYCUBIC	Photon Mono M7 Pro	50	×	–	Pinselreinigung / cleaning with brush	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes

× = Nicht anwendbar / not applicable *empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

[1] Zurzeit nur in den USA und Kanada erhältlich / Currently only available in USA and Canada [2] nur mit PowerVat / only with PowerVat

select your material:

V-Print DT[1]

[1] Zurzeit nur in den USA und Kanada erhältlich /
Currently only available in USA and Canada

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V-Print cast (V-02)

	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
Drucker-hersteller / manufacturer	**Gerät / Device**	**Schicht / Layer* [µm]**	**Build Style***	**Gerät / Device**	**Programm / Program**	**Gerät / Device**	**Programm / Program**
VOCO	SolFlex 170 [SMP] SolFlex 350 [SMP] SolFlex 650 [SMP] SolFlex 170 HD	100	Normal SE	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				RS Wash / PRO wash / WASH	V-02 V-Print cast	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print cast
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
W2P	SolFlex 170 [Plus] SolFlex 350 [Plus] SolFlex 650 [Plus] SolFlex 163 FullHD SolFlex 250 UHD	100	Normal SE	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				RS Wash / PRO wash / WASH	V-02 V-Print cast	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print cast
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
ASIGA	MAX UV PRO 4K MAX 2 ULTRA	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Asiga Cure	V-02 V-Print cast
				RS Wash / PRO wash / WASH	V-02 V-Print cast	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print cast
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Asiga Cure	V-02 V-Print cast
Rapid Shape	D20+ HA20+ PRO 20 D30+ HA30+ PRO 30 D50+ HA50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				RS Wash / PRO wash / WASH	V-02 V-Print cast	RS Cure / RS Cure US / PRO cure / CURE	V-02 V-Print cast
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
DMG	3Delite 3Demax DentaMile Desk RS-5 DentaMile Lab5 DentaMile Lab5 Pro DentaMile Desk RS-1	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				DMG 3Dewash / DentaMile Wash RS	V-02 V-Print cast	3Decure DentaMile Cure RS	V-02 V-Print cast
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Shera	SHERAprint 20 (2019) SHERAprint 20 pro SHERAprint 30 (2019) SHERAprint 30 pro SHERA-print 50	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				SHERAprint-wash SHERAprint-wash pro	V-02 V-Print cast	SHERAprint-cure SHERAprint-cure pro	V-02 V-Print cast
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Straumann	P20+ PRO20 P30+ P50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				P wash / P wash US / Straumann® PROWASH	V-02 V-Print cast	P cure / P cure US / Straumann® PROCURE	V-02 V-Print cast
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Dentalwings	D20 II D30 II D40 II D10+ D20+ D30+ D50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				D wash	V-02 V-Print cast	D cure	V-02 V-Print cast
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
Microlay	Versus	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
MiiCraft	Prime 150Y Ultra 125Y / 150Y Hyper 125Y Profession 250Y ALPHA	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes

× = Nicht anwendbar / not applicable *empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

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V-Print cast (V-02)

	3D-Druck / 3D printing			Reinigung / Washing		Nachbelichtung / Postcuring	
Drucker-hersteller / manufacturer	Gerät / Device	Schicht / Layer* [µm]	Build Style*	Gerät / Device	Programm / Program	Gerät / Device	Programm / Program
SHINING 3D	AccuFab-L4D/ AccuFab-L4K AccuFab-CEL	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						FabCure 2	1 × 30 min. (without heating)
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						FabCure 2	1 × 30 min. (without heating)
DENTAL MAKERS	LightBuilder 4K LightBuilder 4K 2.0 LightBuilder 9K	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes

× = Nicht anwendbar / not applicable *empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

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