




 AMANNGIRRBACH		Amann Girschbach	www.amanngirschbach.com
		Grandio blocs	Grandio disc
Machine type		Ceramill Motion 2, Ceramill Motion 2 DNA, Ceramill Motion 3, Ceramill Matik, Ceramill Matron, Ceramill Mikro 5x, Ceramill Mikro 4x DNA, Ceramill Motion DRS, Ceramill Mikro IC (Cerec adapter with block holder)	Ceramill Motion 2 DNA, Ceramill Motion 3, Ceramill Matik, Ceramill Matron (Ceramill Material 98)
Modus		Hybrid (wet; for Ceramill Mikro 5x dry)	Grandio disc (wet + dry)
Type of processing		Grinding / Milling	Grinding + Milling
Software		Ceramill Match 2	Ceramill Match 2

		Dental Machine by TECNO-GAZ	www.dentalmachine.it
		Grandio blocs	Grandio disc
Machine type		A5, C5 PLUS, G5, C6, VECTOR, VECTOR LOADER, VORTEX, AXYPAT, AXYPAT	A5, C5 PLUS, G5, C6, VECTOR, VECTOR LOADER, VORTEX, AXYPAT, AXYPAT
Modus		Grandio blocs (wet + dry)	Grandio disc (wet + dry)
Type of processing		Grinding	Milling
Software		Millbox	Millbox


	Roland DG	www.dgshape.com
	Grandio blocs	Grandio disc
Machine type	DWX-4, -42W, -51D, -52D, -52DC, -52DCi, -53D, -53DC	DWX-51D, -52D, -52DC, -52DCi, -52Di, -53D, -53DC
Modus	Hybrid Ceramic (wet)	Composite (wet, optional dry)
Type of processing	Grinding	Grinding / Milling
Software	Millbox	Millbox, hyperdent


	imes-icore	www.imes-icore.de
	Grandio blocs	Grandio disc
Machine type	CORiTEC 150i, 250i, 250i Pro, 250iPro +, 350i, 350i Pro, 350i Pro+, 350i XPro, 650i, one, one+ *	CORiTEC 150i, 250i, 250i Pro, 250iPro +, 350i, 350i Pro, 350i Pro+, 350i XPro, 650i, one, one+ *
Modus	Grandio blocs (wet)	Composite (wet, dry on request imes-icore support)
Type of processing	Grinding	Milling
Software	iCam V4.7 / V5 smart / HD	iCam V4.7 / V5 smart / HD / hyperdent

	Planmeca	www.planmeca.com
	Grandio blocs for PlanMill	Grandio disc
Machine type	PlanMill 30 S / 35 S / 40 S / 60 S	PlanMill 60 S
Modus	Grandio blocs (wet)	Composite (wet, dry on request Planmeca support)
Type of processing	Grinding	Milling
Software	PlanCam	PlanCam

03/2025, updated continuously, www.voco.dental/devicesgrandio *These milling machines can also be used chairside as they only need to be plugged in.


**VOCO material data are available at VOCO Digital Support (digitalsupport@voco.com)

	vhf camfacture	www.vhf.de
	Grandio blocs	Grandio disc
Machine type	S1, S2, S5, K4 edition, K5, K5+, R5, Z4, N4, N4+, E4, Z4	S1, S2, S5, K4 edition, K5, K5+, R5, E5*
Modus	Grandio blocs (wet)	Grandio disc / Grandio disc multicolor (wet + dry)
Type of processing	Grinding	Grinding / Milling
Software	DentalCAM	DentalCAM, hyperdent

	Zirkonzahn	www.zirkonzahn.com
	Grandio blocs	Grandio disc
Machine type	Milling Unit M (M1 – M5)	M2, M2 Dual, M4, M6 (98 holder)
Modus	Composite glass (wet)	Glass95 (wet)
Type of processing	Grinding	Machinable with grinder
Software	Zirkonzahn Nesting	Zirkonzahn Nesting


	3Shape	www.3shape.com
	Grandio blocs	Grandio disc
CAD-Software	Dental System**	Dental System**


	exocad GmbH	www.exocad.com
	Grandio blocs	Grandio disc
CAD-Software	DentalCAD / Chairside CAD**	DentalCAD*


	Hyperdent	www.follow-me-tech.com
		Grandio disc
CAM-Software		DGShape, imes-icore & vhf

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 AMANN GIRRBACH	Machine type	∅-milling cutter	∅-shaft	Article no.	Remark
Grandio blocs	Ceramill Motion 2, Ceramill Motion 2 DNA, Ceramill Motion 3, Ceramill Matik, Ceramill Matron, Ceramill Motion DRS, Ceramill Mikro IC (Cerec adapter with block holder)	2.0 mm	3 mm	751004	grinding tool
		1.0 mm	3 mm	751006	grinding tool
		0.4 mm	3 mm	751008	grinding tool
	Ceramill Mikro 5x Ceramill Mikro 4x DNA	2.5 mm	3 mm	760684	milling tool
		1.0 mm	3 mm	760685	milling tool
Grandio disc	Ceramill Motion 2 DNA, Ceramill Motion 3, Ceramill Matik, Ceramill Matron (Ceramill Material 98)	2.5 mm	3 mm	760684	milling tool
		1.0 mm	3 mm	760685	milling tool
		1.0 mm	3 mm	751006	grinding tool
		0.4 mm	3 mm	751008	grinding tool

 dental machine by TECNO-GAZ	Machine type	∅-milling cutter	∅-shaft	Article no.
Grandio disc	A5, AXYLAB	2.0 mm	3 mm	FS323120-P
	A5, AXYLAB	1.0 mm	3 mm	FS323110-P
	C5, C5 PLUS, C6, G5	2.0 mm	4 mm	FS414120-P
	C5, C5 PLUS, C6, G5	1.0 mm	4 mm	FS414110-P
	C5 PLUS, VECTOR, C6	2.0 mm	6 mm	FS-316120-P
	C5 PLUS, VECTOR, C6	1.0 mm	6 mm	FS316110-P

 DGSHAPE	Machine type	∅-milling cutter	∅-shaft	Article no.	Remark
Grandio blocs	DWX-4, -42W, -51D, -52D, -52DC, -52DCi, -53D, -53DC	2.5 mm	3 mm	ZGB2-125D	High quality
		1.5 mm	3 mm	ZGB2-75D	High quality
		1.0 mm	3 mm	ZGB2-50D	High quality
		0.5 mm	3 mm	ZGB2-25D	High quality
		2.5 mm	3 mm	ZGB-125D	Standard quality
		1.0 mm	3 mm	ZGB-50D	Standard quality
		0.5 mm	3 mm	ZGB-25D	Standard quality
Grandio disc	DWX-51D, -52D, -52DC, -52DCi, -52Di, -53D, -53DC	2.0 mm	3 mm	ZDB-100D	
		1.0 mm	3 mm	ZDB-50D	
		0.6 mm	3 mm	ZDB-30D	

imes-icore® Dental & Medical Solutions	Machine type	Ø-milling cutter	Ø-shaft	Article no.
Grandio blocs	3 mm Ø-shaft: 150i, 250i, One, One+	2.5 mm	3 mm 6 mm	530005 2503 526005 2506
	6 mm Ø-shaft: 250i Pro+, 350i, 350i X Pro, 650i	1.0 mm	3 mm 6 mm	530005 1003 526005 1006
		0.6 mm	3 mm 6 mm	530005 0603 526005 0606
		0.3 mm	3 mm 6 mm	530005 1503 526005 1506
Grandio disc	3 mm Ø-shaft: 150i, 250i, One, One+, series	2.5 mm	3 mm 6 mm	530013 2503 526013 2506
	6 mm Ø-shaft: 250i Pro+, 350i, 650i, series	1.0 mm	3 mm 6 mm	530013 1003 526013 1006
		0.6 mm	3 mm 6 mm	530016 0603 526019 0606
		0.3 mm	3 mm 6 mm	530035 1503 526019 0306

vhf	Machine type	Ø-milling cutter	Ø-shaft	Article no.	Remark
Grandio blocs	E4, K4 edition, K5, K5+, N4, N4+, R5, S1, S2, S5, Z4	2.4 mm	3 mm	G240-R-35	radius grinding pin
		1.2 mm	3 mm	G120-T-35	torus grinding pin*
		1.0 mm	3 mm	G100-R-35	radius grinding pin
		0.6 mm	3 mm	C060-T-35	torus grinding pin*
		0.6 mm	3 mm	C060-R-35	radius grinding pin
Grandio disc	K4 edition	2.0 mm	3 mm	C200-R1D-35	single-tooth radius cutter
	K4 edition	1.0 mm	3 mm	C100-R1D-35	single-tooth radius cutter
	K4 edition	0.6 mm	3 mm	U060-R2-35	two-tooth radius cutter
	E5, K5, K5+, R5, S1, S2, S5	2.0 mm	3 mm	C200-R1D-40	single-tooth radius cutter
	E5, K5, K5+, R5, S1, S2, S5	1.0 mm	3 mm	C100-R1D-40	single-tooth radius cutter
	E5, K5, K5+, R5, S1, S2, S5	0.6 mm	3 mm	U060-R2-40	two-tooth radius cutter

Zirkonzahn Human Zirconium Technology	Machine type	Ø-milling cutter	Ø-shaft	Article no.	Remark
Grandio blocs	Milling Unit M (M1–M5)	3.0 mm	6 mm	ZBAC2066	for disc only, not suitable for blocs
		2.5 mm	6 mm	ZBAC2026	suitable for blocs and disc
Grandio disc	M2, M2 Dual, M4, M6	1.25 mm	6 mm	ZBAC2016	suitable for blocs and disc
		0.6 mm	6 mm	ZBAC2006	suitable for blocs and disc