



# V-Print dentbase

## Indikationen / Indications

Herausnehmbare Prothesenbasen / Removable denture bases

3D-Druck / 3D printing		Reinigung / Washing		Nachbelichtung / Postcuring			
Druckerhersteller / manufacturer	Gerät / Device	Schicht / Layer* [µm]	Build Style*	Gerät / Device	Programm / Program	Gerät / Device	Programm / Program
VOCO	SolFlex 170 [SMP] SolFlex 350 [SMP] SolFlex 650 [SMP] SolFlex 170 HD	100	Normal SE	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
						Hilite power 3D	2 × 5 min.
				RS Wash	V-Print dentbase	RS Cure / RS Cure US	V-Print dentbase
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
		Hilite power 3D	2 × 5 min.				
W2P	SolFlex 170 [Plus] SolFlex 350 [Plus] SolFlex 650 [Plus] SolFlex 163 FullHD SolFlex 250 UHD	100	Normal SE	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
						Hilite power 3D	2 × 5 min.
				RS Wash	V-Print dentbase	RS Cure / RS Cure US	V-Print dentbase
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
		Hilite power 3D	2 × 5 min.				
ASIGA	MAX UV PRO 4K	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
						Imprimo Cure	1 × 10 min.
				RS Wash	V-Print dentbase	RS Cure / RS Cure US	V-Print dentbase
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
		Imprimo Cure	1 × 10 min.				
Rapid Shape	D20 II D30 II D40 II D10+ D20+ D30+ D50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
						RS Cure / RS Cure US	V-Print dentbase
				RS Wash	V-Print dentbase	RS Cure / RS Cure US	V-Print dentbase
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
DMG	3Delite 3Demax	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
						3Decure	V-Print dentbase
				DMG 3Dewash	V-Print dentbase	3Decure	V-Print dentbase
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
Shera	SHERAprint 20 SHERAprint 30 SHERAprint 40 SHERAprint 20+ SHERAprint 30+ SHERAprint 50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
						SHERAprint-cure	V-Print dentbase
				SHERAprint-wash	V-Print dentbase	SHERAprint-cure	V-Print dentbase
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
Straumann	P20 II P30 II P40 II P10+ P20+ P30+ P50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
						P cure / P cure US	V-Print dentbase
				P wash	V-Print dentbase	P cure / P cure US	V-Print dentbase
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
Dentalwings	D20 II D30 II D40 II D10+ D20+ D30+ D50+	100	×	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.
						D cure	V-Print dentbase
				D wash	V-Print dentbase	D cure	V-Print dentbase
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 × 2000 flashes
						Next Dent LC Box	1 × 30 min.

× = Nicht anwendbar / not applicable \*empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

3D-Druck / 3D printing				Reinigung / Washing		Nachbelichtung / Postcuring	
Druckerhersteller / manufacturer	Gerät / Device	Schicht / Layer* [µm]	Build Style*	Gerät / Device	Programm / Program	Gerät / Device	Programm / Program
Microloy	Versus EVE Pro	100	x	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	Next Dent LC Box	1 x 30 min.
Ackuretta	SOL	100	x	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
						Next Dent LC Box	1 x 30 min.
						Ackuretta Curie	1 x 7 min. (P = 13 / D = 8 / B = on)
						Ackuretta Curie Plus	V-Print dentbase
				CLEANI (Finishing Kit)	3 min. / 3 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
						Next Dent LC Box	1 x 30 min.
						Ackuretta Curie	1 x 7 min. (P = 13 / D = 8 / B = on)
						Ackuretta Curie Plus	V-Print dentbase
Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes				
		Next Dent LC Box	1 x 30 min.				
		Ackuretta Curie	1 x 7 min. (P = 13 / D = 8 / B = on)				
		Ackuretta Curie Plus	V-Print dentbase				
Ackuretta	SOLPlus	100	x	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
						Ackuretta Curie	1 x 7 min. (P = 13 / D = 8 / B = on)
						Ackuretta Curie Plus	V-Print dentbase
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
						Ackuretta Curie	1 x 7 min. (P = 13 / D = 8 / B = on)
						Ackuretta Curie Plus	V-Print dentbase
MiiCraft	Prime 150Y Ultra 125Y / 150Y Hyper 125Y Profession 250Y	100	x	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
						Next Dent LC Box	1 x 30 min.
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
						Next Dent LC Box	1 x 30 min.
Shining 3D	AccuFab-L4D	100	x	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
						FabCure 2	1 x 15 min. (without heating)
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
						FabCure 2	1 x 15 min. (without heating)
UNIZ	SLASH 2 PLUS	100	x	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
UnionTech	EvoDent S300 E128 E230	100	x	Ultraschall / Ultra sonic	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes
				Rührbad / stirring bath	3 min. / 2 min.	OtoFlash G171 (280N2 Schale / tray)	2 x 2000 flashes

x = Nicht anwendbar / not applicable \*empfohlene/r Schichtstärke/Build Style / recommended layer thickness/build style

VOCO GmbH  
Anton-Flettner-Str. 1-3  
27472 Cuxhaven  
Germany

Phone +49 (4721) 719-0  
Fax +49 (4721) 719-140  
e-mail: [marketing@voco.com](mailto:marketing@voco.com)  
[www.voco.dental](http://www.voco.dental)

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THE DENTALISTS